

# VesipEX

Versatility, Reliability & Flexibility



## **VESIPRO / VESIPRO XL STAINLESS STEEL RADIANT MANIFOLD INSTALLATION GUIDE**

# Included Components



Supply and Return Ball Valves  
(NPT Connection)



Air Vent and Drain Port with  
Shutoff



Manifold Supply and Return Trunk  
with Adjustable Flow Gauge and  
Shutoff Knobs



Manifold Mounting Bracket  
(Pair)

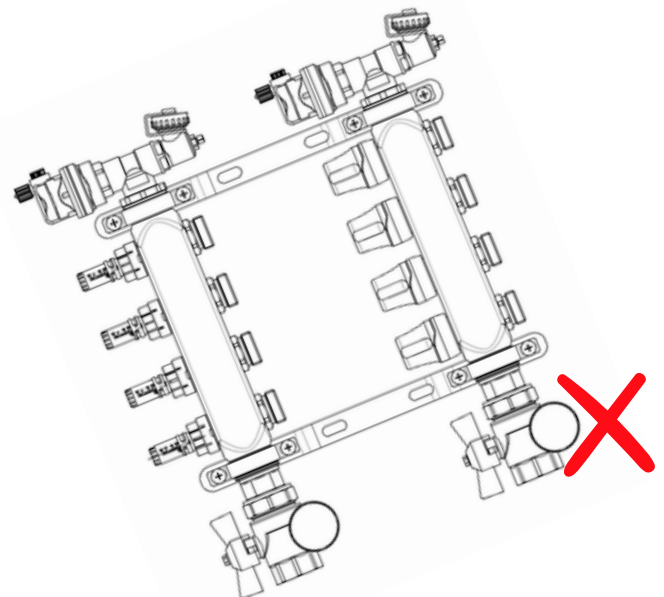
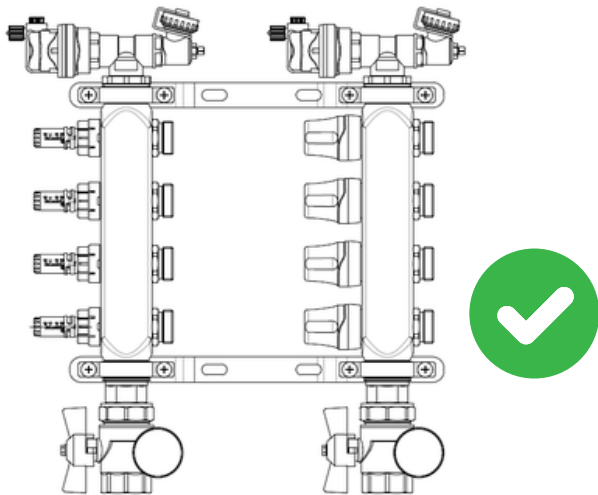
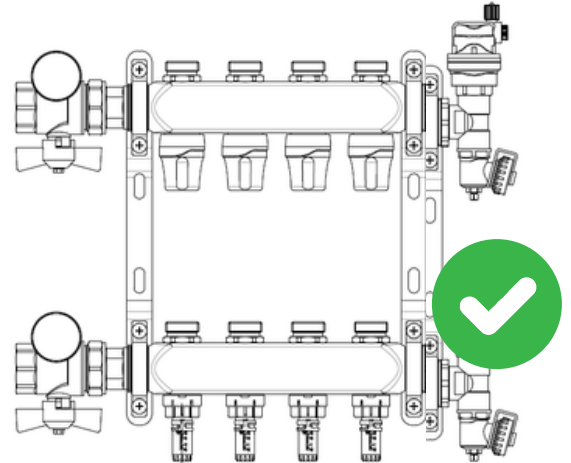
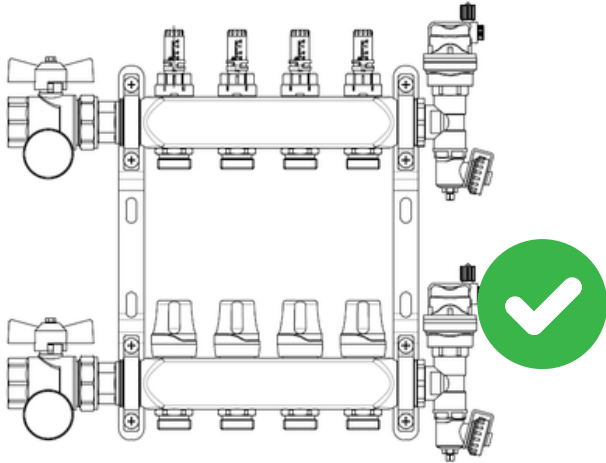


Flanged Philips Head  
Mounting Screws and  
Anchors (Qty: 4)



Manifolds are compatible with 3/8", 1/2", 5/8" and 3/4"  
R-20 adapters. Adapters are not included with the  
manifold and must be installed separately

# Mounting



1. Vesipro and Vesipro XL manifolds shall be mounted with factory supplied screws into stud or concrete. In the event that screws must be replaced, use 10-12 gauge and length 2"
2. When mounting use a level to avoid tension on PEX connector threads
3. When mounting inverted, rotate return trunk air vent to ensure bubbles can vacate
4. Supply and return trunk positions may be swapped to suit site conditions

# PEX Connection



## Step 1:

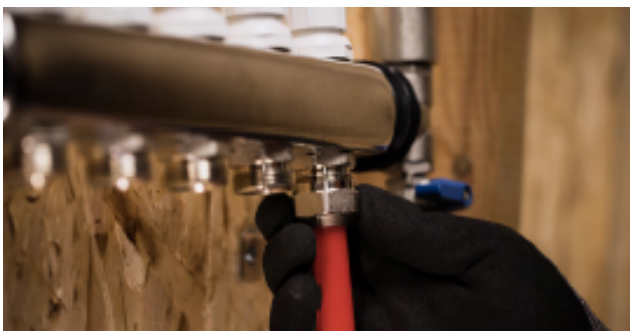
Make a clean straight cut perpendicular to the tubing as close to 90 degrees as possible.

Note: Please use a PEX tubing cutter which is specifically designed to cut PEX smoothly. Do not use reciprocating cutting tools like saws, as the uneven tubing ends may cause leaks.



## Step 2:

When connecting a manifold with a compression adapter, the fitting body should be installed and pushed into the manifold connection first.



## Step 3:

Ensure that the nut and compression ring are properly placed on the tubing before connecting tubing. Then ensure the tubing is pushed all the way into the fitting.

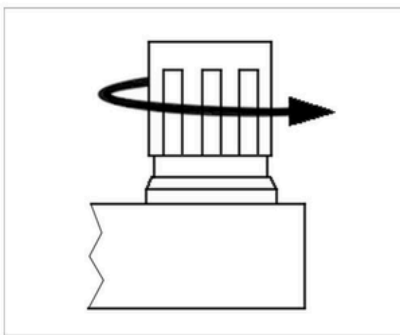
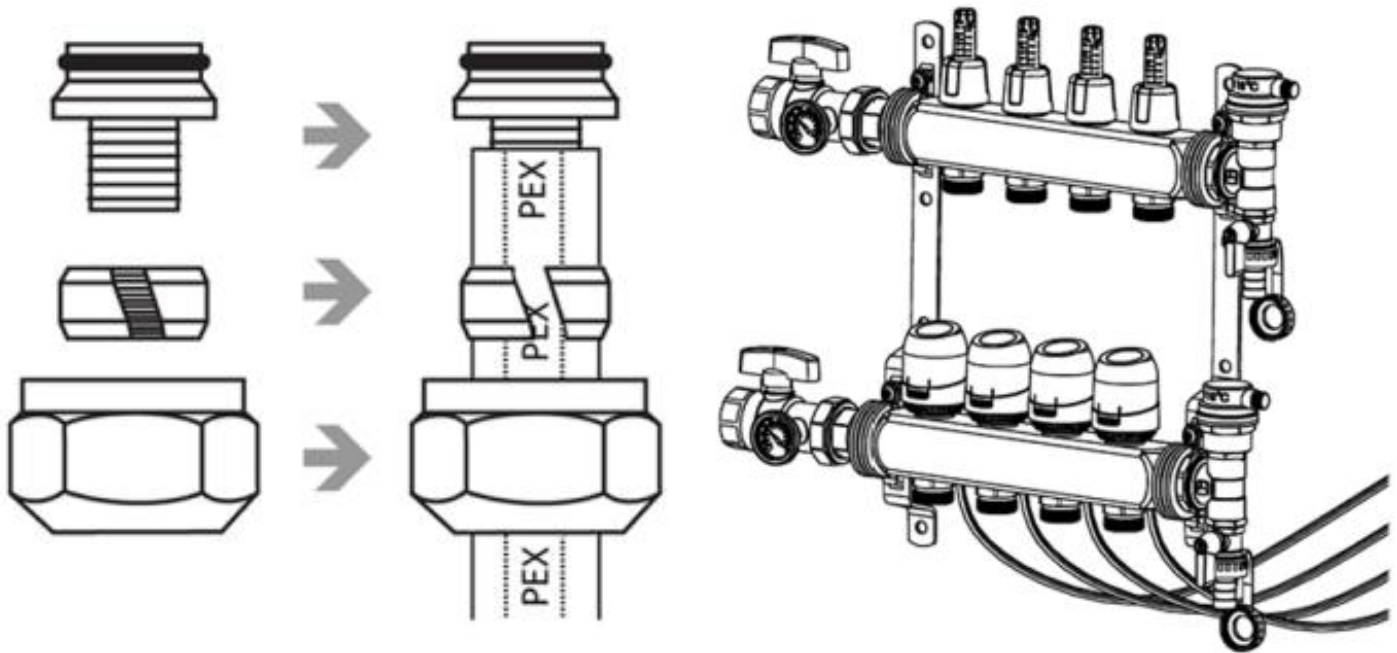


## Step 4:

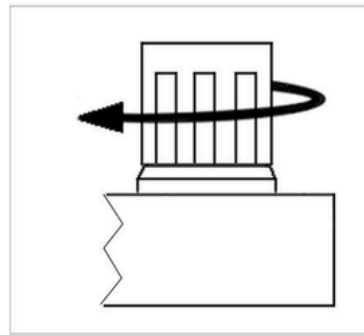
Use a wrench to tighten the fitting.

Note: Do not over-tighten the compression adapter or over-twist the tube.

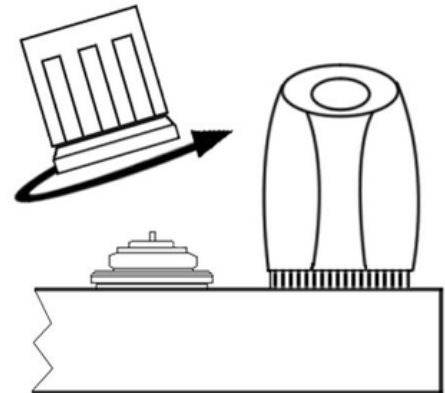
# Adapter Connection



Turn gate valve counter-clockwise to  
OPEN the valve

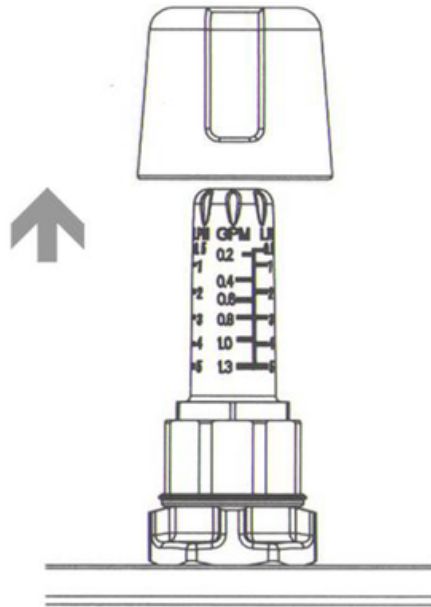


Turn gate valve clockwise to  
CLOSE the valve

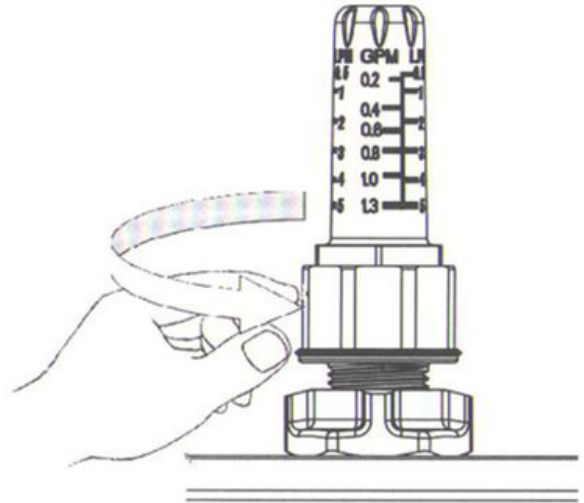


1. Place R-20 nut onto PEX tubing
2. Place split ring onto PEX tubing ensuring snug fit
3. Push PEX tubing fully onto barb
4. If a thermal actuator is used for zone control, VesiPro and VesiPro XL manifolds are compatible with all 2-wire or 4-wire actuators with M30 thread

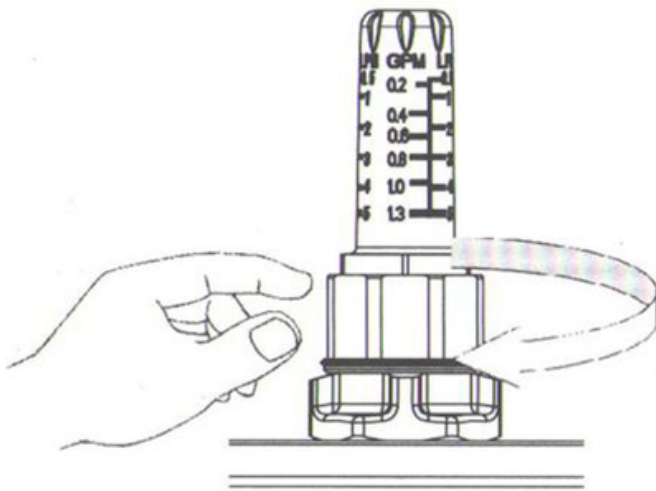
# Flow Meter Adjustment



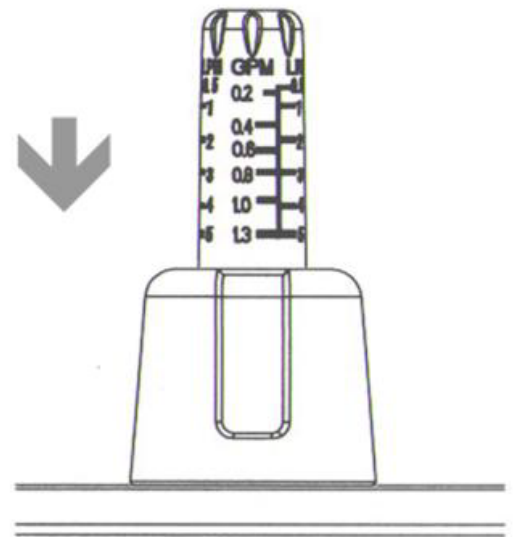
Remove red cap



Turn counter clockwise to increase flow rate



Turn clockwise to increase flow rate



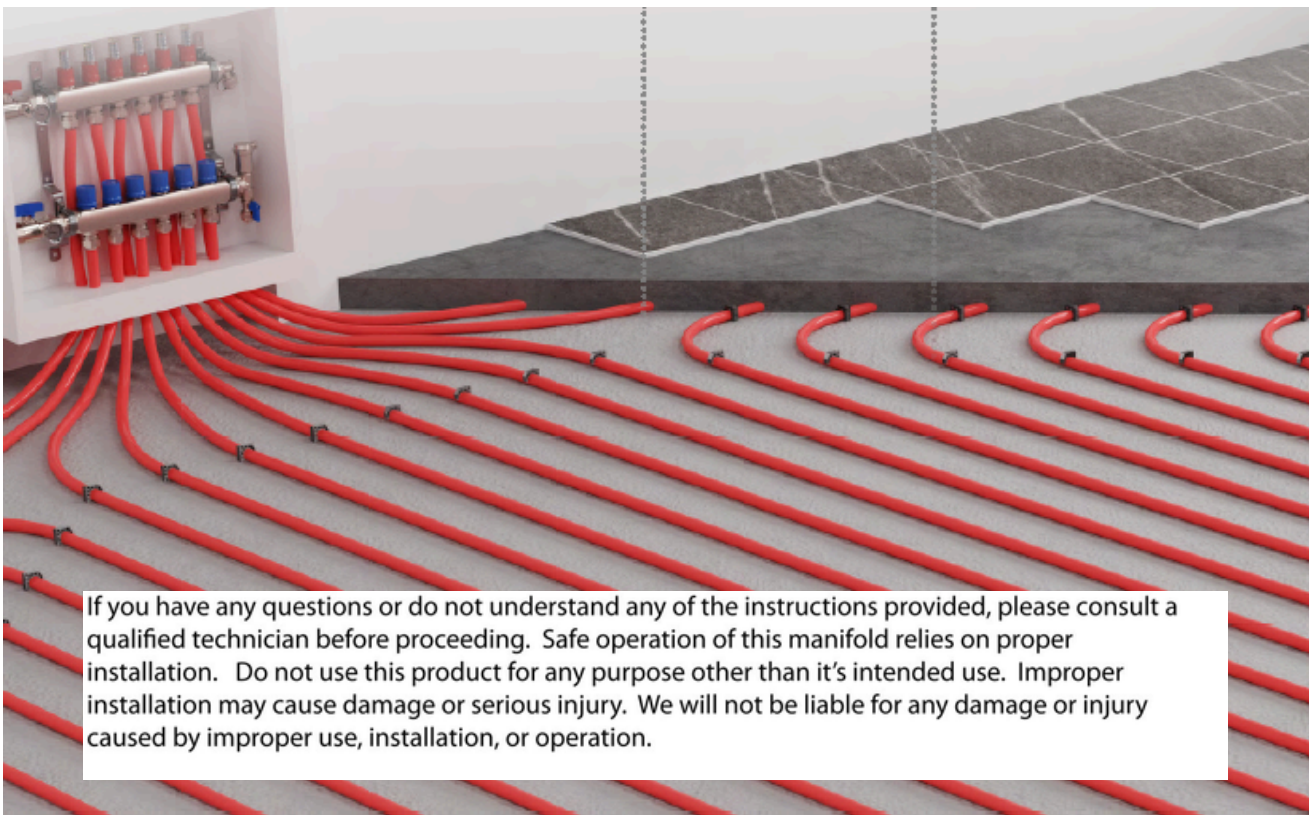
Replace red cap

**Warning: Do not turn plastic sight indicator to adjust flow rate. Do not adjust more than 3 full turns counter clockwise**

# Pressure Testing

Pressure testing your radiant system and manifold assembly to take the following steps

1. Connect and tighten all PEX tubing lines
2. Hook up and close air purge valves
3. Connect pressure test kit to supply trunk
4. Pressurize to 2x operating static pressure (typically 30 psi)
5. Do not exceed 40 psi
6. Leave pressure applied for minimum 3 hours, with preference up to 24 hours and overnight
7. Check pressure drop. A pressure drop of 5-10 psi may be due to atmospheric or temperature changes
8. A drop to 0 psi indicates a leak in the system



# Submittal

## VesiPro VP100

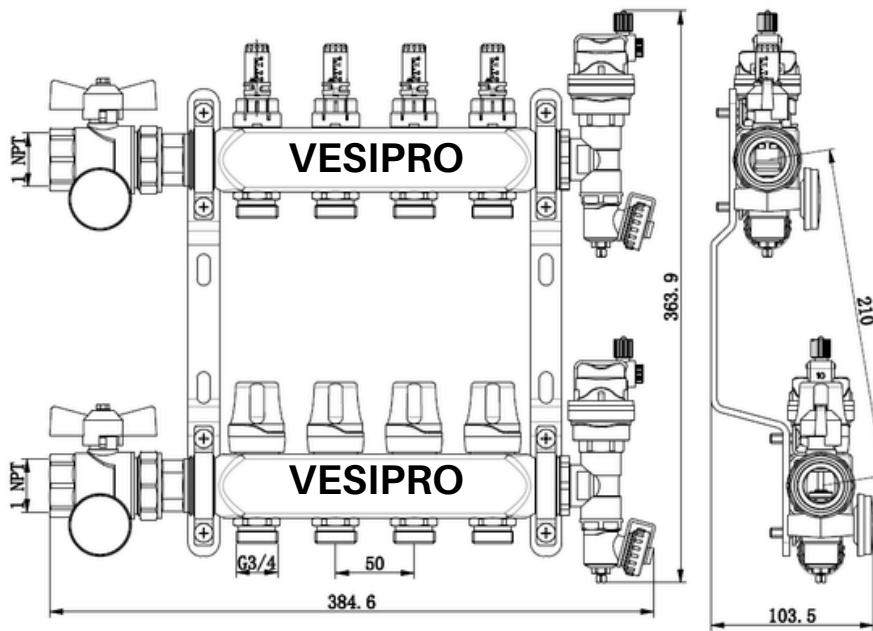


### 1" Stainless Steel Manifold



JOB	ENGINEER	CONTRACTOR	REP	NOTES/QUANTITY
ORDER NUMBER	SUBMITTED BY	APPROVED BY		

VesiPro packaged radiant heating manifolds are produced of high quality 304 Stainless Steel for long service life. Supply and Return isolation ball valves are NPT connection for easy connection to building systems and a union connection to the trunk allows for precise mounting. All manifold accessories are modular including ball valves, filling, purging and venting end pieces. All manifolds come with flow meters with integrated shut off stems providing positive shut off for loop isolation during charging and testing. The unit is designed for residential or commercial applications and can be installed in wall or in a manifold box. All manifolds are pressure tested after assembly.



Parameter	Value
Flow Rate per Zone	0-1.5 GPM
Maximum Operating Pressure	145 psi
Maximum Operating Temperature	158F
Minimum Install Temperature	4F
Pex Connection	3/4" R-20 / G3/4
Flow Meter Material	Temperature Resistant GFR-EP
Pex Adapters	Hot-Forged Brass Ms58 -Ni Plated
O-Ring Seals	CPDM Elastomers
Valve Seats	PTFE

**NOTES:**

When using loop cap, ensure gasket is in place to prevent leakage  
 Adjust loop flow from flow meter on supply trunk  
 Cap on return trunk is for shut off purposes only  
 Approved materials: 100% Water, <=50% Propylene Glycol, <=50% Ethylene Glycol

Loops	2	3	4	5	6	7	8	9	10	11	12
Length (cm)	28.5	33.5	38.5	43.5	48.5	53.5	58.5	63.5	68.5	73.5	78.5

# Submittal

## VesiPro VP125

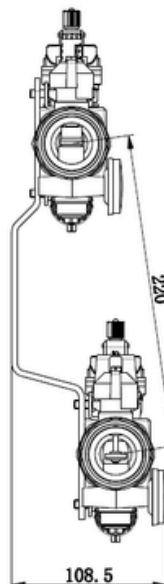
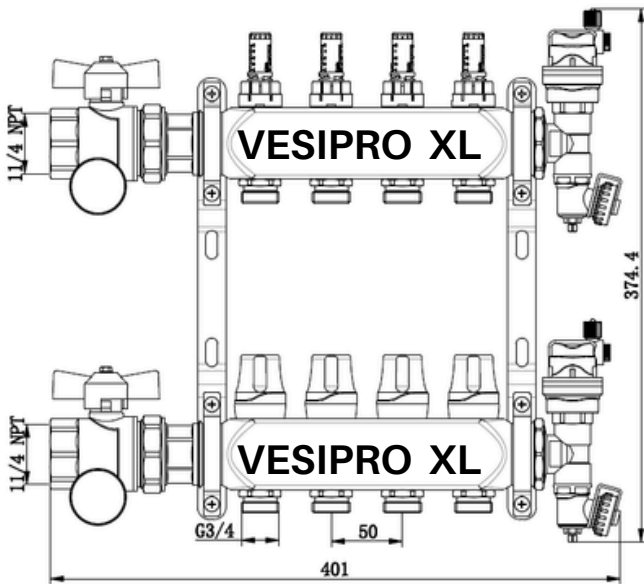


### 1.25" Stainless Steel Manifold



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Loops	2	3	4	5	6	7	8	9	10	11	12
Length (cm)	30.1	35.1	40.1	45.1	50.1	55.1	60.1	65.1	70.1	75.1	80.1